

Almaredge BI

Section 1. Identification

Product name Almaredge BI
SDS # 468677
Code 468677-MY07

Relevant identified uses of the substance or mixture and uses advised against

Product use Metalworking fluid - soluble.
For specific application advice see appropriate Technical Data Sheet or consult our company representative.

Supplier Castrol BP Petco Limited Liability Company
Unit 20.01, level 20, The Nexus , 3A-3B Ton Duc Thang street, Sai Gon ward, Ho Chi Minh City, Vietnam
Tel: 84-28-38219596 / 38219153
Fax: 84-28-38219603 / 38219152
EMERGENCY SPILL INFORMATION: Carechem: +65 3158 1074 (24/7)

Section 2. Hazards identification

Classification of the substance or mixture SKIN IRRITATION - Category 3
EYE IRRITATION - Category 2A
SKIN SENSITISATION - Category 1
AQUATIC TOXICITY (ACUTE) - Category 2

GHS label elements

Hazard pictograms



Signal word Warning

Hazard statements H316 - Causes mild skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H401 - Toxic to aquatic life.

Precautionary statements

Prevention

P280 - Wear protective gloves. Wear eye or face protection.
P273 - Avoid release to the environment.
P261 - Avoid breathing vapour.
P264 - Wash hands thoroughly after handling.
P272 - Contaminated work clothing should not be allowed out of the workplace.

Section 2. Hazards identification

Response	P362 + P364 - Take off contaminated clothing and wash it before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of soap and water. P333 + P313 - If skin irritation or rash occurs: Get medical attention. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical attention.
Storage	Not applicable.
Disposal	P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Routes of entry	Dermal contact. Eye contact. Inhalation. Ingestion.
Other hazards which do not result in classification	Defatting to the skin.

Section 3. Composition/information on ingredients

Substance/mixture	Mixture
Highly refined mineral oil, emulsifiers and additives.	

Ingredient name	CAS number	%
Distillates (petroleum), hydrotreated heavy paraffinic	64742-54-7	≥25 - ≤50
Distillates (petroleum), solvent-dewaxed heavy paraffinic	64742-65-0	≥25 - ≤50
Tall oil, compd. with triethanolamine	68092-29-5	≤5
Benzenesulfonic acid, mono- and di-C15-30-alkyl derivs., sodium salts	78330-12-8	≤3
N,N'-Methylenebis(morpholine)	5625-90-1	≤2.5
Benzene, mono-C10-13-alkyl derivs., distn. residues	84961-70-6	≤3
1H-Imidazole-1-ethanol, 4,5-dihydro-, 2-nortall-oil alkyl derivs.	61791-39-7	≤2.2
Alcohols, C12-14, ethoxylated, sulfates, sodium salts	68891-38-3	≤1.4
[2-(2-methoxymethylethoxy)methylethoxy]propanol	25498-49-1	≤3
2,2',2''-nitrilotriethanol	102-71-6	≤0.3
maleic anhydride	108-31-6	<0.1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.
Inhalation	If inhaled, remove to fresh air. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. Get medical attention if symptoms occur.
Skin contact	In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Wash clothing before reuse. Clean shoes thoroughly before reuse. In the event of any complaints or symptoms, avoid further exposure. Get medical attention. If skin irritation or rash occurs: Get medical advice/attention.

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Section 4. First aid measures

Ingestion

Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Wash out mouth with water if person is conscious. Get medical attention if adverse health effects persist or are severe.

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

Treatment should in general be symptomatic and directed to relieving any effects. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments

No specific treatment.

Protection of first-aiders

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media

In case of fire, use water fog, alcohol resistant foam, dry chemical or carbon dioxide extinguisher or spray.

Unsuitable extinguishing media

Do not use water jet.

Specific hazards arising from the chemical

Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain. In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life.

Hazardous thermal decomposition products

Combustion products may include the following:
carbon oxides (CO, CO₂) (carbon monoxide, carbon dioxide)
nitrogen oxides (NO, NO₂ etc.)

Special protective actions for fire-fighters

No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.

Special protective equipment for fire-fighters

Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Contact emergency personnel. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling.

For emergency responders

Entry into a confined space or poorly ventilated area contaminated with vapour, mist or fume is extremely hazardous without the correct respiratory protective equipment and a safe system of work. Wear self-contained breathing apparatus. Wear a suitable chemical protective suit. Chemical resistant boots. See also the information in "For non-emergency personnel".

Section 6. Accidental release measures

Environmental precautions

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and material for containment and cleaning up

Small spill

Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Contaminated absorbent material may pose the same hazard as the spilt product. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. Avoid contact of spilt material and runoff with soil and surface waterways. Avoid prolonged or repeated contact with skin. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid and as a result may induce allergic skin reactions. Evaporation of water from soluble cutting fluids during use may lead to an increase in concentration which may result in the development of skin conditions due to irritation and defatting. It is important to monitor fluid strength on a regular basis with a refractometer and maintain it at the recommended concentration. Lubricants from other sources and other contaminants should be minimised. Swarf and other debris should be removed. To maintain optimum performance and minimise bacterial spoilage, machine tool coolant systems should be cleaned on a regular basis.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. Contaminated work clothing should not be allowed out of the workplace. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Biological exposure indices

No exposure indices known.

Recommended monitoring procedures

Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained.

Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards.

Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits.

The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Undiluted fluid: Chemical goggles.

Diluted fluid: Safety glasses with side shields.

Skin protection

Hand protection

Wear suitable gloves. Undiluted fluid: Wear chemical resistant gloves.

Recommended: nitrile gloves.

Diluted fluid: Wear protective gloves if prolonged or repeated contact is likely.

Recommended: nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Skin protection

Use of protective clothing is good industrial practice.

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when

Section 8. Exposure controls/personal protection

Other skin protection

cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.

Respiratory protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

In case of insufficient ventilation, wear suitable respiratory equipment. For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half-mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m³), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m³). Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary. The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state

Liquid.

Colour

Amber. [Dark]

Odour

Mild [Slight]

Odour threshold

Not available.

pH

9.13 [Conc. (% w/w): 5%]

Melting point/freezing point

Not available.

Boiling point or initial boiling point and boiling range

Not available.

Flash point

Closed cup: 166°C (330.8°F) [Pensky-Martens]

Evaporation rate

Not available.

Flammability

Not available.

Lower and upper explosion limit/flammability limit

Not available.

Vapour pressure

Ingredient name	Vapour Pressure at 20 °C			Vapour pressure at 50 °C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
Distillates (petroleum), hydrotreated heavy paraffinic	<0.07501	<0.01	ASTM D 5191			
Distillates (petroleum), solvent-dewaxed heavy paraffinic	<0.07501	<0.01	ASTM D 5191			
Benzene, mono-C10-13-alkyl derivs., distn. residues	<0.038	<0.0051	NF T 20-048	<0.038	<0.0051	NF T 20-048

Relative vapour density

Not available.

Density

<1000 kg/m³ (<1 g/cm³) at 30°C

Relative density

Not available.

Solubility(ies)

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Section 9. Physical and chemical properties

Media	Result
water	Soluble

Partition coefficient: n-octanol/water Not applicable.

Auto-ignition temperature

Ingredient name	°C	°F	Method
Benzene, mono-C10-13-alkyl derivs., distn. residues	258	496.4	ASTM E 659-78
Alcohols, C12-14, ethoxylated, sulfates, sodium salts	250	482	EU A.16
[2-(2-methoxymethylethoxy) methylethoxy]propanol	277	530.6	EU A.15

Decomposition temperature Not available.

Viscosity Not available.

Particle characteristics

Median particle size Not applicable.

Section 10. Stability and reactivity

Reactivity No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.

Chemical stability The product is stable.

Possibility of hazardous reactions Under normal conditions of storage and use, hazardous reactions will not occur.
Under normal conditions of storage and use, hazardous polymerisation will not occur.

Conditions to avoid No specific data.

Incompatible materials Reactive or incompatible with the following materials: oxidising materials.
Slightly reactive or incompatible with the following materials: acids.

Hazardous decomposition products Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Not available.

Skin corrosion/irritation

Not available.

Serious eye damage/eye irritation

Not available.

Respiratory corrosion/irritation

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Not available.

Respiratory or skin sensitization

Not available.

Germ cell mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Result
maleic anhydride	-

Aspiration hazard

Product/ingredient name	Result
Benzene, mono-C10-13-alkyl derivs., distn. residues	ASPIRATION HAZARD - Category 1

Information on likely routes of exposure

Routes of entry anticipated: Oral, Dermal, Inhalation, Eyes.

Potential acute health effects

Eye contact	Causes serious eye irritation.
Inhalation	Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
Skin contact	Causes mild skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	Irritating to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	No specific data.

Section 11. Toxicological information

Skin contact	Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects	Not available.
Potential delayed effects	Not available.

Long term exposure

Potential immediate effects	Not available.
Potential delayed effects	Not available.

Potential chronic health effects

Not available.

General	No known significant effects or critical hazards.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	13529.8 mg/kg
Inhalation (vapours)	502.11 mg/l

Section 12. Ecological information

Toxicity

Not available.

Environmental effects	This material is toxic to aquatic life.
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Persistence and degradability

Expected to be biodegradable.
Not available.

Bioaccumulative potential

Not available.

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Section 12. Ecological information

Product/ingredient name	LogP _{ow}	BCF	Potential
Benzene, mono-C10-13-alkyl derivs., distn. residues	6.6	-	High
1H-Imidazole-1-ethanol, 4,5-dihydro-, 2-nortall-oil alkyl derivs.	5.4	-	High
Alcohols, C12-14, ethoxylated, sulfates, sodium salts	0.3	-	Low
[2-(2-methoxymethylethoxy) methylethoxy]propanol	0.309	-	Low
2,2',2''-nitrilotriethanol	-1	-	Low
maleic anhydride	-2.78	-	Low

Mobility in soil

Soil/water partition coefficient

Not available.

Mobility

Liquid. Soluble in water.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Diluted Fluid The spent diluted fluid comprises a relatively stable emulsion. Dispose of via an authorised person/ licensed waste disposal contractor or by other suitable waste treatment techniques (e.g. emulsion splitting, coagulation and filtration) approved by the local authority. Spent fluid should never be disposed of down the drain. The aqueous phase should not be discharged into sewage systems unless provided for by local regulations; the non-aqueous phase should be disposed of as undiluted fluid. Note that separated aqueous solutions or effluents may contain metal salts as well as traces of oil and must be checked for conformity in these respects against consents given by the authorities before disposal. Further treatment may be required.

Section 14. Transport information

	IMDG	IATA
UN number	Not regulated.	Not regulated.
UN proper shipping name	-	-

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Section 14. Transport information

Transport hazard class(es)	-	-
Packing group	-	-
Environmental hazards	No.	No.
Additional information	-	-

Special precautions for user Not available.

Transport in bulk according to IMO instruments Not available.

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product No known specific national and/or regional regulations applicable to this product (including its ingredients).

International lists

Australia inventory (AIC) At least one component is not listed.

Canada inventory At least one component is not listed.

China inventory (IECSC) All components are listed or exempted.

REACH Status For the REACH status of this product please consult your company contact, as identified in Section 1.

Japan inventory (CSCL) All components are listed or exempted.

Korea inventory (KECI) All components are listed or exempted.

Philippines inventory (PICCS) At least one component is not listed.

Taiwan Chemical Substances Inventory (TCSI) All components are listed or exempted.

United States inventory (TSCA 8b) At least one component is not listed.

Section 16. Other information

History

Date of issue/ Date of revision 12 February 2026

Date of previous issue 4/29/2025

Prepared by Product Stewardship

Key to abbreviations

ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

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Section 16. Other information

Varies = may contain one or more of the following 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-53-6, 64742-54-7, 64742-55-8, 64742-56-9, 64742-57-0, 64742-58-1, 64742-62-7, 64742-63-8, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1

Indicates information that has changed from previously issued version.

Notice to reader

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

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