



SAFETY DATA SHEET

Circular no. 32/2017/TT-BCT

RUBIA XT 20W-50

SDS #: 084982

Section 1. Identification

CAS number : Not applicable.
UN number : Not regulated.
EC number : Mixture.
GHS product identifier : RUBIA XT 20W-50

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Motor oil

Supplier's details : TOTALENERGIES MARKETING VIETNAM COMPANY LIMITED
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Vietnam: +84 28 4458 2388
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Section 2. Hazard identification

Classification of the substance or mixture : Not classified.

GHS label elements

Signal word : No signal word.
Hazard statements : No known significant effects or critical hazards.
Precautionary statements
Prevention : Not applicable.
Response : Not applicable.
Storage : Not applicable.
Disposal : Not applicable.

Additional information : Mineral oil of petroleum origin Product containing mineral oil with less than 3% DMSO extract as measured by IP 346

**Section 3. Composition/information on ingredients**

Substance/mixture : Mixture
Other means of identification : Not available.

Ingredient name	CAS number	% (w/w)
Distillates (petroleum), hydrotreated heavy paraffinic	64742-54-7	≤5
Distillates (petroleum), hydrotreated light paraffinic	64742-55-8	≤5
Phenol, dodecyl-, branched	121158-58-5	<0.025

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measuresDescription of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash skin thoroughly with soap and water or use recognized skin cleanser. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
- Ingestion** : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayedPotential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Defatting to the skin. May cause skin dryness and irritation.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
dryness
cracking
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary



- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

- Hazardous thermal decomposition products** : Carbon dioxide
carbon monoxide
Hydrogen sulfide
Mercaptans
phosphorus oxides
sulfur oxides
Zinc oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

- Large spill** : Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Distillates (petroleum), hydrotreated heavy paraffinic	Ministry of Health (Viet Nam, 6/2019). [mineral oil] TWA: 5 mg/m ³ 8 hours. Form: Mist STEL: 10 mg/m ³ 15 minutes. Form: Mist
Distillates (petroleum), hydrotreated light paraffinic	Ministry of Health (Viet Nam, 6/2019). [mineral oil] TWA: 5 mg/m ³ 8 hours. Form: Mist STEL: 10 mg/m ³ 15 minutes. Form: Mist

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
- Advisory OEL** : Mineral oil mist: USA: OSHA (PEL) TWA 5 mg/m³, NIOSH (REL) TWA 5 mg/m³, STEL 10 mg/m³, ACGIH (TLV) TWA 5 mg/m³ (highly refined)

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.



- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Hydrocarbon-proof gloves
Fluorinated rubber
nitrile rubber
Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : None under normal use conditions. If these are not sufficient to maintain exposure to dusts below the OEL, suitable respiratory protection must be worn. (Type A/P1)

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature (20°C / 68°F) and pressure (1013 hPa) unless otherwise indicated

Appearance

- Physical state** : Liquid.
- Color** : Orange.
- Odor** : Characteristic.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : Not available.
- Boiling point** : Not available.
- Flash point** : Open cup: 244°C (471.2°F) [ASTM D 92]
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.
- Relative density** : 0.882 [ASTM D 4052]
- Density** : 0.882 g/cm³ [15°C] [ASTM D 4052]
- Solubility(ies)** :

Media	Result
hot water	Not soluble
cold water	Not soluble

- Miscible with water** : No.



Solubility in water	: Not available.
Partition coefficient: n-octanol/water	: Not applicable.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Kinematic (40°C (104°F)): 174.1 mm ² /s (174.1 cSt) [ASTM D 445]
Flow time (ISO 2431)	: Not available.
Particle characteristics	
Median particle size	: Not applicable.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Incompatible materials	: Strong oxidizing agents
Hazardous decomposition products	: Carbon dioxide. carbon monoxide Hydrogen sulfide Mercaptans phosphorus oxides sulfur oxides Zinc oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/substance	Result	Species	Dose	Exposure	Test
Distillates (petroleum), hydrotreated heavy paraffinic	LC50 Inhalation Dusts and mists	Rat - Male, Female	>5 mg/l	4 hours	OECD 403
	LD50 Dermal	Rabbit - Male, Female	>5000 mg/kg	-	Read across OECD 402
	LD50 Oral	Rat - Male, Female	>5000 mg/kg	-	Read across OECD 401
Distillates (petroleum), hydrotreated light paraffinic	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours	Read across OECD 403
	LD50 Dermal	Rabbit	>5000 mg/kg	-	OECD 402
	LD50 Oral	Rat	>5000 mg/kg	-	OECD 420
Phenol, dodecyl-, branched	LC50 Inhalation Dusts and mists	Rat	5.1 mg/l	4 hours	-
	LD50 Dermal	Rabbit - Male	15000 mg/kg	-	OECD 402
	LD50 Oral	Rat - Male, Female	2100 mg/kg	-	OECD 401



Conclusion/Summary : Based on available data, the classification criteria are not met.

Irritation/Corrosion

Product/substance	Result	Species	Score	Exposure	Test
Phenol, dodecyl-, branched	Eyes - Iris lesion	Rabbit	0	-	OECD 405
	Skin - Irritant	Rabbit	-	-	OECD 404

Skin : Based on available data, the classification criteria are not met.

Eyes : Based on available data, the classification criteria are not met.

Respiratory : Based on available data, the classification criteria are not met.

Sensitization

Product/substance	Route of exposure	Species	Result
Phenol, dodecyl-, branched	skin	Guinea pig	Not sensitizing

Skin : Based on available data, the classification criteria are not met.

Respiratory : Based on available data, the classification criteria are not met.

Mutagenicity

Product/substance	Test	Experiment	Result
Phenol, dodecyl-, branched	OECD 471	Experiment: In vitro Subject: Bacteria	Negative
	OECD 476	Experiment: In vitro Subject: Mammalian-Animal	Negative
	OECD 474	Experiment: In vivo Subject: Mammalian-Animal	Negative

Conclusion/Summary : Based on available data, the classification criteria are not met.

Carcinogenicity

Conclusion/Summary : Based on available data, the classification criteria are not met.

Reproductive toxicity

Product/substance	Maternal toxicity	Fertility	Development toxin	Species	Dose	Exposure
Phenol, dodecyl-, branched	-	Positive	-	Rat - Male, Female	Oral: 15 mg/kg NOAEL	-

Conclusion/Summary : Based on available data, the classification criteria are not met.

Teratogenicity

Product/substance	Result	Species	Dose	Exposure
Phenol, dodecyl-, branched	Positive - Oral	Rat - Female	-	-

Conclusion/Summary : Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure)

Conclusion/Summary : Based on available data, the classification criteria are not met.

Specific target organ toxicity (repeated exposure)

Conclusion/Summary : Based on available data, the classification criteria are not met.

Aspiration hazard

Name	Result
Distillates (petroleum), hydrotreated heavy paraffinic	ASPIRATION HAZARD - Category 1
Distillates (petroleum), hydrotreated light paraffinic	ASPIRATION HAZARD - Category 1

Conclusion/Summary : Based on available data, the classification criteria are not met.



Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Defatting to the skin. May cause skin dryness and irritation.
- Ingestion** : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
dryness
cracking
- Ingestion** : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

Product/substance	Result	Species	Dose	Exposure
Phenol, dodecyl-, branched	Sub-chronic NOAEL Oral	Rat - Male, Female	60 mg/kg	-

- General** : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.
- Carcinogenicity** : During use in engines, contamination of oil with low levels of combustion products occurs. Used motor oils have been shown to cause skin cancer in mice following repeated application and continuous exposure. Brief or intermittent skin contact with used motor oil is not expected to have serious effects in humans if the oil is thoroughly removed by washing with soap and water.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/substance	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Phenol, dodecyl-, branched	2100	15000	N/A	N/A	5.1

Section 12. Ecological information

Toxicity

Product/substance	Result	Species	Exposure	Test
Distillates (petroleum), hydrotreated heavy paraffinic	Acute EC50 >100 mg/l	Algae - Pseudokirchneriella subcapitata	72 hours	OECD 201
	Acute EC50 >10000 mg/l	Crustaceans - Daphnia magna	48 hours	OECD 202
	Chronic NOEL >100 mg/l	Algae - Pseudokirchneriella subcapitata	72 hours	OECD 201
	Chronic NOEL >1000 mg/l	Crustaceans - Daphnia magna	21 days	-
Distillates (petroleum), hydrotreated light paraffinic	Acute EC50 >100 mg/l	Algae - Pseudokirchnerella subcapitata	48 hours	OECD 201
	Acute EC50 >10000 mg/l	Daphnia - Daphnia magna	48 hours	OECD 202
	Chronic NOEL 10 mg/l	Daphnia - Daphnia magna	21 days	OECD 211
	Chronic NOEL >1000 mg/l	Fish - Oncorhynchus mykiss	21 days	-
Phenol, dodecyl-, branched	Acute EC50 0.36 mg/l	Algae - Scenedesmus subspicatus	72 hours	OECD 201
	Acute EC50 0.037 mg/l	Daphnia - Daphnia magna	48 hours	OECD 202
	Acute LC50 40 mg/l	Fish	96 hours	-
	Acute NOEC 0.0037 mg/l	Daphnia - Daphnia magna	21 days	OECD 211

Persistence and degradability

Product/substance	Test	Result	Dose	Inoculum
Distillates (petroleum), hydrotreated heavy paraffinic	OECD 301F	31 % - Not readily - 28 days	-	Activated sludge

Product/substance	Aquatic half-life	Photolysis	Biodegradability
Distillates (petroleum), hydrotreated heavy paraffinic	-	-	Not readily
Phenol, dodecyl-, branched	-	-	Not readily

Bioaccumulative potential

Product/substance	LogK _{ow}	BCF	Potential
Distillates (petroleum), hydrotreated heavy paraffinic	>4	-	high
Phenol, dodecyl-, branched	7.14	794.33	high

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility in soil : Given its physical and chemical characteristics, the product generally shows low soil mobility. The product is insoluble and floats on water. Loss by evaporation is limited.

Other adverse effects : No known significant effects or critical hazards.

**Section 13. Disposal considerations**

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ICAO/IATA
UN/ID No	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

Toxic classification (TCVN 3164-79) : 4

International regulations**Chemical Weapon Convention List Schedules I, II & III Chemicals**

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia inventory (AIIC)	: All components are listed or exempted.
Canada inventory (DSL/NDSL)	: All components are listed or exempted.
China inventory (IECSC)	: All components are listed or exempted.
Europe inventory (EC)	: All components are listed or exempted.
Japan inventory	: Japan inventory (CSCL) : All components are listed or exempted. Japan inventory (ISHL) : Not determined.
New Zealand Inventory of Chemicals (NZIoC)	: All components are listed or exempted.
Philippines inventory (PICCS)	: All components are listed or exempted.
Korea inventory (KECI)	: All components are listed or exempted.
Taiwan Chemical Substances Inventory (TCSI)	: All components are listed or exempted.
Thailand inventory	: Not determined.
Turkey inventory	: Not determined.
United States inventory (TSCA 8b)	: All components are listed or exempted.
Vietnam inventory	: Not determined.

The information stated in this section relates solely to the conformity of the chemical product with the countries Inventories. The information used to confirm the inventory status of this product may be based on additional data to the chemical composition shown in Section 3. Other regulations may apply for importation or marketing authorizations.

Section 16. Other informationRatings of danger according to

NFPA



HMIS

Health	*	2
Flammability		1
Physical hazards		0

History

Date of revision	: 2022/07/19
Date of previous revision	: No previous validation
Version	: 1

Key to abbreviations

: ATE = Acute Toxicity Estimate
: BCF = Bioconcentration Factor
: GHS = Globally Harmonized System of Classification and Labelling of Chemicals
: HMIS = Hazardous Material Information System (U.S.A.)
: IATA = International Air Transport Association
: IBC = Intermediate Bulk Container
: IMDG = International Maritime Dangerous Goods
: LogPow = logarithm of the octanol/water partition coefficient
: MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
: N/A = Not available
: NFPA = National Fire Protection Association (U.S.A.)
: SGG = Segregation Group
: UN = United Nations



Procedure used to derive the classification

Classification	Justification
Not classified.	

References : Not available.

✔ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.